



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	827664	PISTON ASSEMBLY (STANDARD)	8		
1	737	817412	PISTON ASSEMBLY (.030 O.S.)	8		
2	39	827660	RING SET-Piston (STANDARD)	8		
2	39	817413	RING SET-Piston (.030 O.S.)	8		
3	23	818473	BEARING SET (STANDARD)	1		
3	23	818474	BEARING SET (.001 U.S.)	AR		14
3	23	818475	BEARING SET (.002 U.S.)	AR		14
3	23	818476	BEARING SET (.010 U.S.)	AR		14
3	23	818477	BEARING SET (.020 U.S.)	AR		14
4	17	35312	PIN-Dowel (.250 Dia.)	1		
5	26	811554	SEAL-Oil	1		25
6	230	811561	FLYWHEEL	1		
7	230	811563	FLYWHEEL	1	(GEN V DRIVELINE)	
8	10	49845	SCREW (.437-20 x 1.00)	6		
9		18311A17	COUPLING ASSEMBLY-Engine	1		
10	10	35091	SCREW (.375-16 x 1.00)	6		
11	12	20572	WASHER	6		
12	22	49099	FITTING-Grease	2		
13	614	9641	CONNECTING ROD ASSEMBLY	8		
14	10	19234	BOLT-Conn Rod Cap	16		
15	11	37493	NUT-Conn Rod Cap Bolt	16		
16	23	85726	BEARING SET (STANDARD)	8		
16	23	85727	BEARING SET (.001 U.S.)	AR		14
16	23	85728	BEARING SET (.002 U.S.)	AR		14
16	23	85691	BEARING SET (.010 U.S.)	AR		14
16	23	85729	BEARING SET (.020 U.S.)	AR		14
17	429	811550	CRANKSHAFT	1		
18	28	811558	KEY-Crankshaft	2		
19	23	49126	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS ONLY)	
20	25	811528	O RING (#5 Bearing Cap Oil Hole)	1		25
-	27	818572A94	Gasket Set	-		